



ENGINEERING AND TEST DIVISION
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TEST REPORT NO.: 416294-02-04-R18-0711

DAYTON T. BROWN, INC. JOB NO.: 416294-02-000



CUSTOMER: SEALOCK SECURITY SYSTEMS, INC.
11350 NW 36 TERRACE
MIAMI, FL 33178
USA

SUBJECT: FREIGHT CONTAINER MECHANICAL SEAL CLASSIFICATION TESTING
PER ISO 17712:2013 (E) CLAUSE 5,
CONDUCTED ON 25 CABLE SEALS, PART NO. SLC-5MM,
SERIAL NOS. 593121 THROUGH 593145

PURCHASE ORDER NO.: SLC 3/16 2018

ATTENTION: RAY FERNANDEZ

SEAL CLASSIFICATION: HIGH SECURITY

PREPARED BY	 J. BENINCASA
TEST ENGINEER	 R. CORTES For T. ZIMOULIS
DATE	9 JULY 2018

INFORMATION CONTAINED HEREIN MAY BE SUBJECT TO EXPORT CONTROL LAWS. REFER TO INTERNATIONAL TRAFFIC IN ARMS REGULATION (ITAR) OR THE EXPORT ADMINISTRATION REGULATION (EAR) OF 1979. IT IS THE RESPONSIBILITY OF THE RECIPIENT TO OBTAIN ANY REQUIRED LICENSES TO EXPORT ANY CONTROLLED DATA.

THE DATA CONTAINED IN THIS REPORT WAS OBTAINED BY TESTING IN COMPLIANCE WITH THE APPLICABLE TEST SPECIFICATION AS NOTED





REVISION HISTORY

Revision	Date	Section Affected	Change
--	07/09/2018	--	--

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1.0 ABSTRACT

This test report details the results of freight container mechanical seal classification testing conducted on Cable Seals, under reference (a) to the requirements of reference (c).

Results of the tests are detailed in the following text.

Test data pertinent to this program will remain on file at Dayton T. Brown, Inc. for 90 days.

The testing and results contained in this report are in accordance with the testing requirements called out in ISO 17712:2013 and are only applicable to the specific units identified in the test report and do not address any individual manufacturer's compliance or non-compliance with all the requirements of ISO 17712:2013 which are the sole responsibility of each manufacturer and not part of the testing performed and recorded in this test report.

Dayton T. Brown, Inc. is not involved in any production quality inspections. All tests are based on the samples that are selected by the manufacturer and provided to Dayton T. Brown, Inc. without any Dayton T. Brown, Inc. involvement in said selection.

Dayton T. Brown, Inc. performs testing to ISO 17712:2013 under laboratory conditions. These tests do not measure and are not intended to measure all possible applications or installations of the seal assembly or components. In that event, the report will describe the particular application tested in detail. Dayton T. Brown, Inc. is not responsible for actual performance of any seal assembly as installed in any application.

This report shall not be reproduced, except in full, without the written approval of Dayton T. Brown, Inc.

2.0 REFERENCES

- (a) Customer Purchase Order No.: SLC 3/16 2018
- (b) Dayton T. Brown, Inc. Job No.: 416294-02-000
- (c) Test Specification: ISO 17712:2013 (E) Clause 5

3.0 SEAL CLASSIFICATION

ISO 17712:2013 (E): (H)-High Security for Clause 5

4.0 ADMINISTRATIVE INFORMATION

Customer	Sealock Security Systems, Inc. 11350 NW 36 Terrace Miami, FL 33178 USA
Sample Type	Cable Seal
Sample Name	Sealock Cable Seal (as provided by customer)
Model No.	Model SLC 5mm Previously Known Keeper Sealock Cable Seal (KSL3/16) (as provided by customer)
Part No.	SLC-5mm (as provided by customer)
Serial Nos.	593121 through 593145
Quantity Received	30
Quantity Tested	25
Date Received	1 June 2018
Dates Tested	5 and 6 June 2018

5.0 TEST PROGRAM OUTLINE

Test	Test Item Description	Results
Tensile	Part No. SLC-5mm Cable Seals, Serial Nos. 593121 through 593125	See Page 6.
Shear	Part No. SLC-5mm Cable Seals, Serial Nos. 593126 through 593130	See Page 8.
Bending	Part No. SLC-5mm Cable Seals, Serial Nos. 593131 through 593135	See Page 10.
Impact	Part No. SLC-5mm Cable Seals, Serial Nos. 593136 through 593145	See Pages 12 and 13.
Test Equipment List and Test Item Photo	Part No. SLC-5mm Cable Seal	See Pages 15 and 16.

6.0 TEST RESULTS

Tensile Test and Results

TEST REQUIREMENT

The tensile test shall be conducted in accordance with reference (c).

TEST RESULTS

A pretest visual inspection of the test items revealed no anomalies.
All testing was performed in accordance with the referenced specification.
Test room ambient conditions: 19.2°C and 43.0%RH

TEST DATA

Date: 6 June 2018

Tensile Test at Room Temperature			
Specimen No.	Load (kN)	Class Rating	Remarks
593121	27.77	H	*
593122	23.15	H	*
593123	28.64	H	*
593124	24.25	H	*
593125	24.87	H	*

Tech: TB

* A post-test visual inspection of the test item revealed that the cable broke near the lock mechanism due to testing.

Classification Key

Rating Load to Failure

High Security (H): 10.0 kN

Security (S): 2.27 kN

Indicative (I): <2.27 kN



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TYPICAL PHOTO OF THE TENSILE TEST SETUP

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Shear Test and Results

TEST REQUIREMENT

The shear test shall be conducted in accordance with reference (c).

TEST RESULTS

A pretest visual inspection of the test items revealed no anomalies.
 All testing was performed in accordance with the referenced specification.
 Test room ambient conditions: 19.3°C and 43.1%RH

TEST DATA

Date: 6 June 2018

Shear Test at Room Temperature			
Specimen No.	Load (kN)	Class Rating	Remarks
593126	8.896	H	*
593127	8.896	H	*
593128	8.896	H	*
593129	8.896	H	*
593130	8.896	H	*

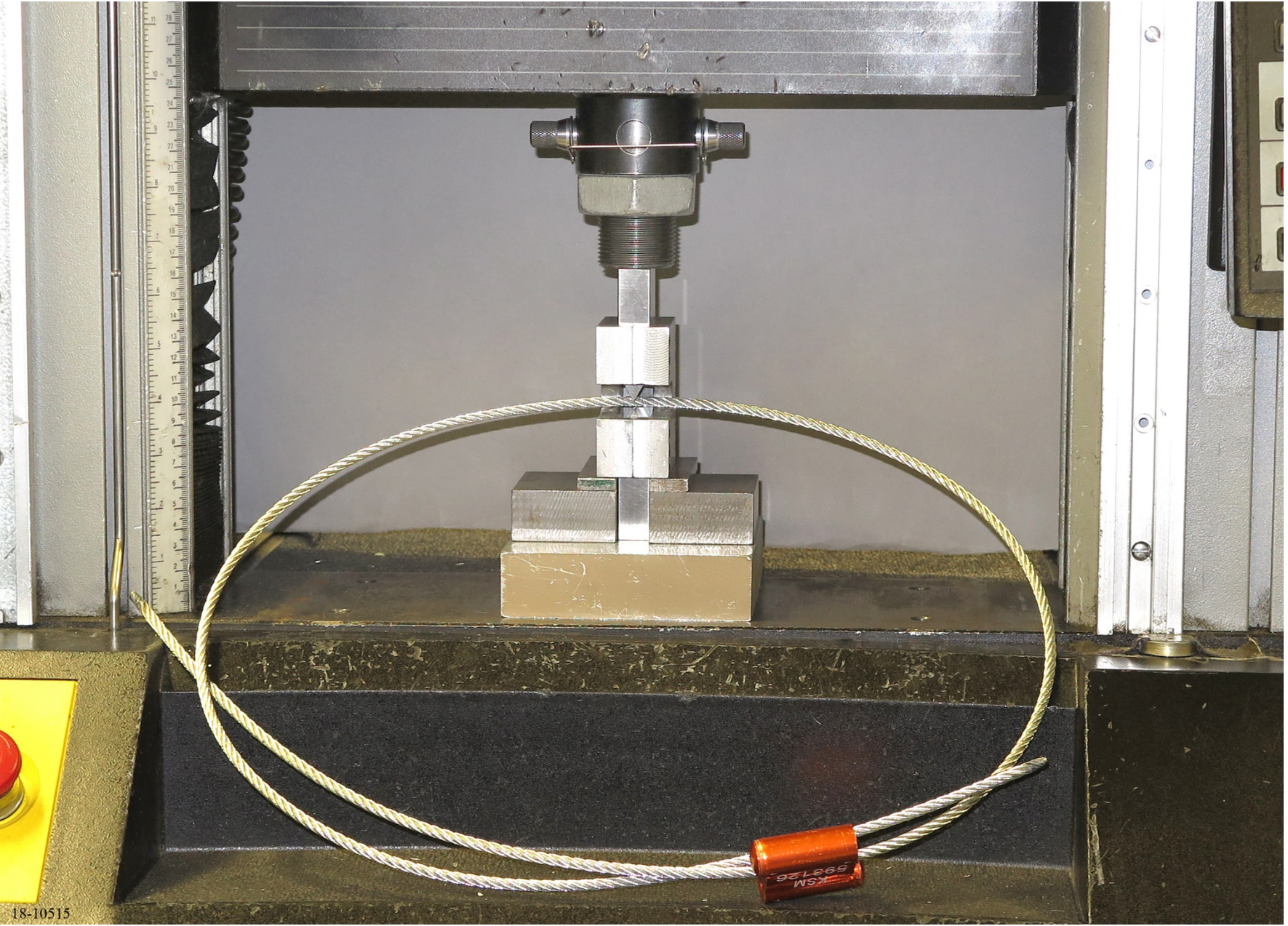
Tech: JB

* A post-test visual inspection of the test item revealed a slight indent on the cable while cutting a few cable strands due to testing.

Classification Key

Rating	Load to Failure
High Security: (H):	3.336 kN
Security (S):	2.224 kN
Indicative (I):	<2.224 kN

SAFETY PRECAUTIONS – Do not exceed a shear force greater than 8900 N (2001 lbf). If the specimen has not failed at that force, halt the test and unload the test equipment. Record a shear force of 8896 N (2000 lbf). Sudden and violent rupture of the test specimen can endanger personnel, equipment and property.



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TYPICAL PHOTO OF THE SHEAR TEST SETUP

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Bending Test and Results

TEST REQUIREMENT

The bending test shall be conducted in accordance with reference (c).

TEST RESULTS

A pretest visual inspection of the test items revealed no anomalies.
 All testing was performed in accordance with the referenced specification.
 The test was performed using a bending time of 3 seconds/cycle.
 Test room ambient conditions: 18.7°C and 42.7%RH

TEST DATA

Date: 6 June 2018

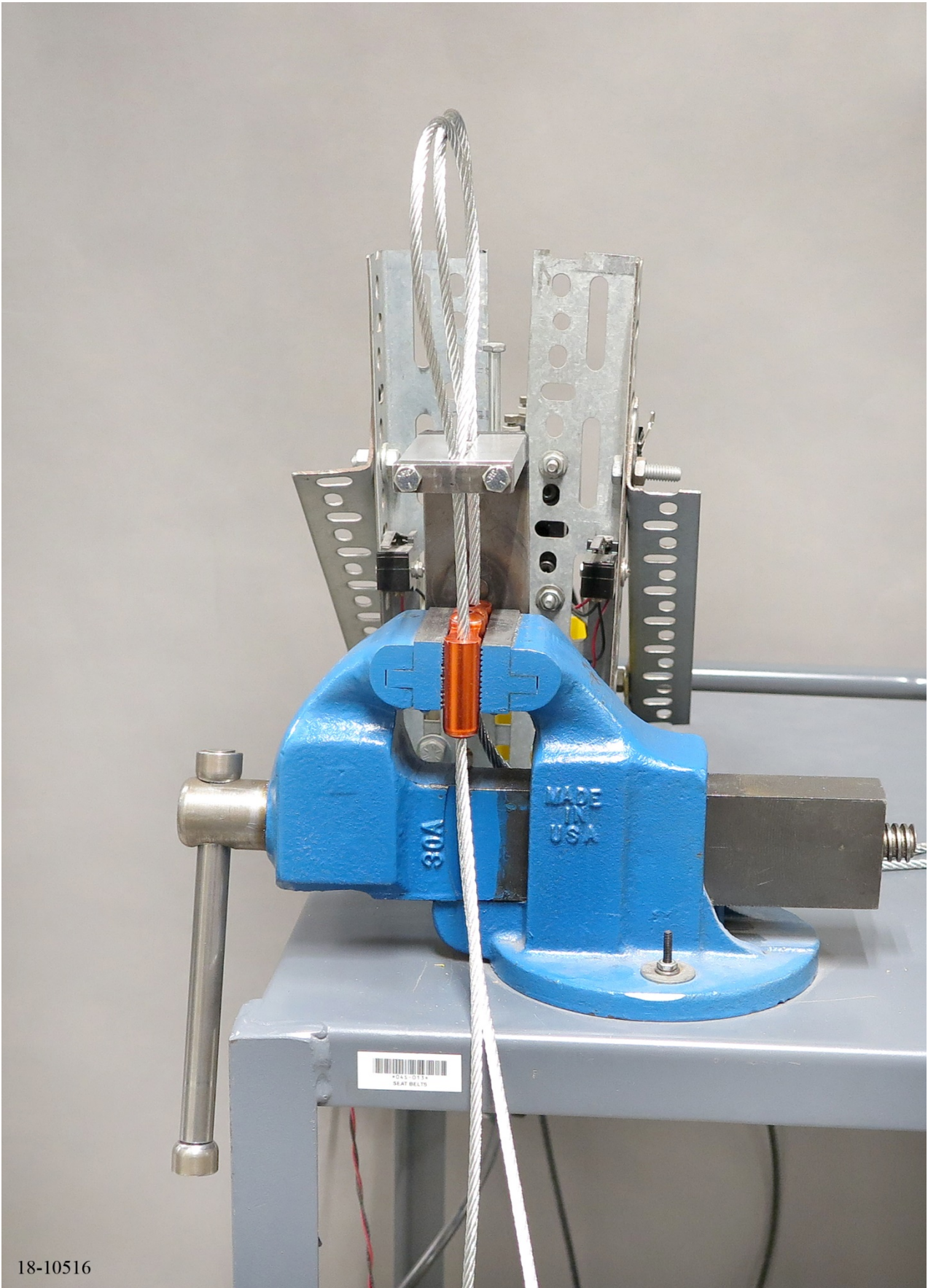
Bending Test at Room Temperature			
Specimen No.	Flex Cycles	Class Rating	Remarks
593131	>501	H	*
593132	>501	H	*
593133	>501	H	*
593134	>501	H	*
593135	>501	H	*

Tech: JB

* A post-test visual inspection of the test item revealed no anomalies due to testing.

Classification Key

	Flexible Seals
Rating	Cycles to Failure
High Security (H):	501
Security (S):	251
Indicative (I):	<251



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TYPICAL PHOTO OF THE BENDING TEST SETUP

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Impact Test and Results

TEST REQUIREMENT

The impact test shall be conducted in accordance with reference (c).

TEST RESULTS

A pretest visual inspection of the test items revealed no anomalies.
 All testing was performed in accordance with the referenced specification.
 Test chamber conditions: 18.1°C and 77.3%RH

TEST DATA

Date: 5 June 2018

Impact Test at Room Temperature (required $18 \pm 3^{\circ}\text{C}$)					
Specimen No.	Number of Successful Impacts Per Load (J)			Class Rating	Remarks
	13.56	27.12	40.68		
593136	5	5	5	H	*
593137	5	5	5	H	*
593138	5	5	5	H	*
593139	5	5	5	H	*
593140	5	5	5	H	*

Tech: MF

* A post-test visual inspection of the test item revealed that portions of the seal broke or deformed due to testing. The cable and lock of the seal remained intact.

Classification Key

	Load to Failure (5 impacts at each load)
Rating	
High Security (H):	40.68 J
Security (S):	27.12 J
Indicative (I):	<27.12 J

Impact Test and Results

Test chamber conditions: -29.1°C and 91.6%RH

TEST DATA – (Continued)

Date: 5 June 2018

Impact Test at Reduced Temperature (required $-27 \pm 3^{\circ}\text{C}$)					
Specimen No.	Number of Successful Impacts Per Load (J)			Class Rating	Remarks
	13.56	27.12	40.68		
593141	5	5	5	H	*
593142	5	5	5	H	*
593143	5	5	5	H	*
593144	5	5	5	H	*
593145	5	5	5	H	*

Tech: MF

* A post-test visual inspection of the test item revealed that portions of the seal broke or deformed due to testing. The cable and lock of the seal remained intact.

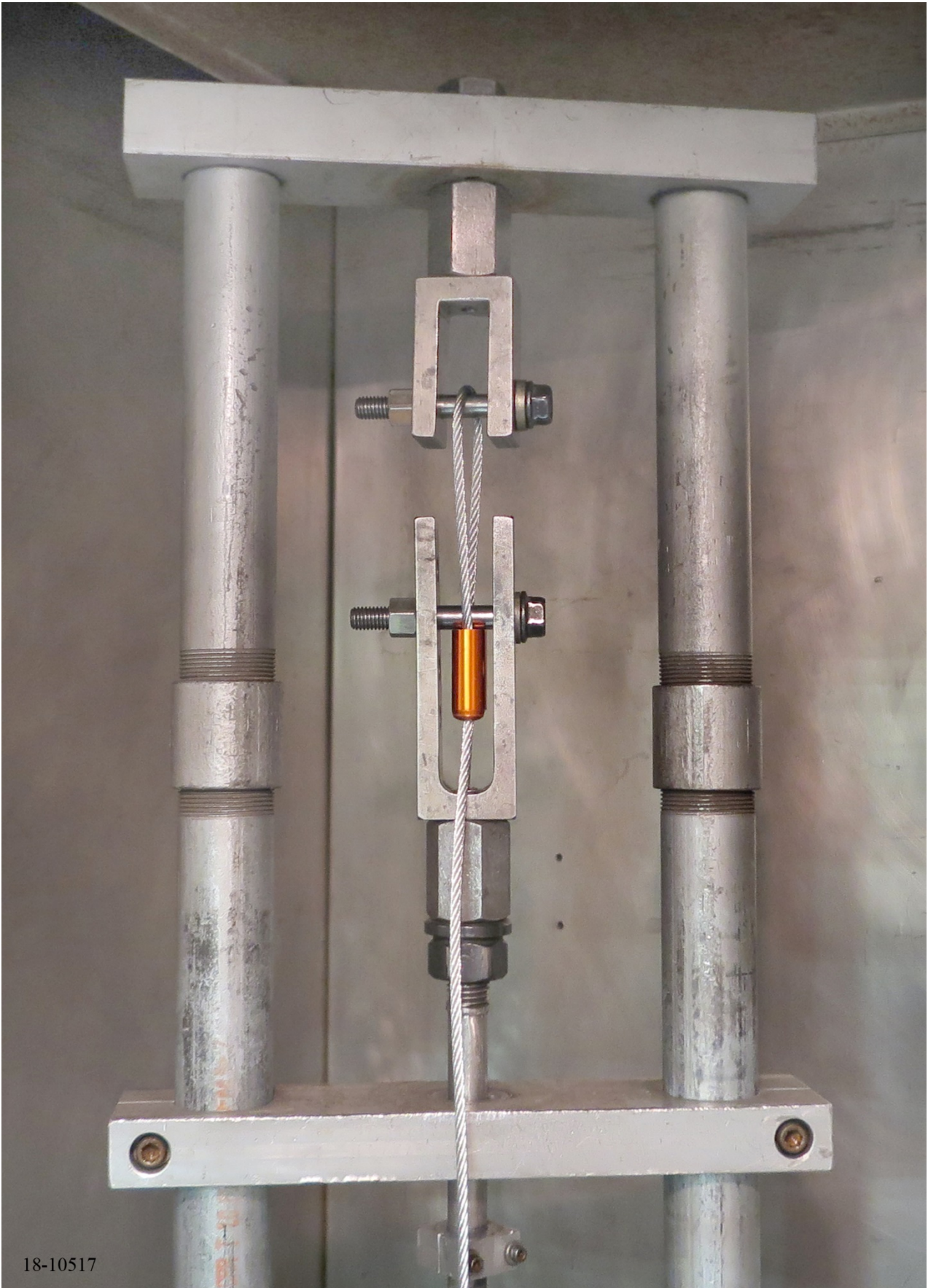
Classification Key

Rating Load to Failure
 (5 impacts at each load)

High Security (H): 40.68 J

Security (S): 27.12 J

Indicative (I): <27.12 J



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TYPICAL PHOTO OF THE IMPACT TEST SETUP

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Test equipment utilized for the program reported herein was within its assigned interval of calibration. Details are on file at Dayton T. Brown, Inc. and will be made available upon request.



TEST: FREIGHT CONTAINER MECHANICAL SEAL CLASSIFICATION TESTING

<u>ITEM</u>	<u>MANUFACTURER</u>	<u>MODEL</u>	<u>DTB NO.</u>	<u>ACCURACY</u>	<u>CAL DUE DATE</u>	<u>LAST CAL DATE</u>
THERMOTRON, 275	THERMOTRON	FX-82-CHV-25-25	04E-006	-	N.C.R.	-
CONDITIONING ROOM	DAYTON T. BROWN	N/A	04S-001	-	N.C.R.	-
TEST FIXTURE, CABLE SEAL BEND WITH COUNTER	DAYTON T. BROWN	JB-2	04S-013	-	N.C.R.	-
RECORDER, CHART TRULINE	HONEYWELL	DR4500	12-12	TYPE T $\pm 0.7^{\circ}\text{F}$	10/07/2018	10/11/2017
LOGGER, RH AND TEMPERATURE	HART SCIENTIFIC	1620A	12-39	59 to 95 $^{\circ}\text{F}$ $\pm 0.75^{\circ}\text{F}$; 10 to 70% RH $\pm 2\%$ RH	11/25/2018	11/27/2017
CONTROLLER, ENVIRONMENTAL SYSTEM	JC SYSTEMS	620	25-55	RTD $\pm 1.08^{\circ}\text{F}$; RH $\pm 1\%$ RH	03/03/2019	03/06/2018
TESTER, UNIVERSAL TENSILE W/STATIC LOAD CELLS (2)	INSTRON	5569	29-2	$\pm 1\%$ of reading	07/22/2018	07/24/2017
TRANSMITTER, HUMIDITY AND TEMPERATURE	VAISALA	HMP235	31-33	$\pm 2\%$ 10 to 95% RH	07/29/2018	05/03/2018
WEIGHT, DEAD BLOW	DAYTON T. BROWN	JB-1	38-55	± 0.01 kgrams	05/31/2020	06/04/2018
TIMER, DIGITAL	FISHER SCIENTIFIC	14-649-17	47-55	± 8.64 Sec/24 hr	11/11/2018	11/15/2017
IMPACT TESTER, FREIGHT CONTAINER MECHANICAL	DAYTON T. BROWN	ISO 17712:2013	61-10	-	N.C.R.	-
PROTRACTOR, DIGITAL	PRO PRODUCTS	PRO 3600	68-279	$\pm 0.05^{\circ}$ (0° to 10°) $\pm 0.1^{\circ}$ (80° to 90°) $\pm 0.2^{\circ}$ (10° to 80°)	12/09/2018	12/13/2017
CALIPER, DIGITAL 4"	MITUTOYO	500-195-20	68-466	± 0.001 "	03/24/2019	03/26/2018
TAPE MEASURE, 16'5m X 3/4"	LUFKIN	HV1035CME	68-486	± 1 mm	12/22/2019	12/28/2017
FIXTURE, SHACKLE CUTTING AND 2 BLADES	DAYTON T. BROWN	ISO 17712:2013	68-492	MFR	04/14/2019	02/27/2018

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MODEL NO. SLC-5MM CABLE SEAL

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